

## SUNROCK WELCOMES TEREX WASHING SYSTEMS' DEALERS AND CUSTOMERS

*Katherine Pfohl, Executive Vice President*

Sunrock's willingness to try innovative products and processes, coupled with its relationship with Powerscreen Mid-Atlantic, our local Terex dealer, afforded Sunrock the opportunity to host over 150 attendees for the Terex Washing Systems' Annual Product Forum, AggreSand Launch Event, and Customer Day from November 19-21. Attendees included dealers and customers who came from the US, Canada, Mexico, and South America. Attendees had a full schedule complete with accommodations at Durham's Washington Duke Inn and Golf Club. The three day event was designed exclusively for Terex Washing Systems' dealers and customers. The first day consisted of a general update on Terex Washing Systems. Day two included a live demonstration of the AggreSand system for Terex Washing Systems' dealers at Sunrock's Kittrell Quarry and a tour of Butner's Matec Water Management Plant. Day three was a customer day where customers accompanied dealers for tours of both systems.

The demonstration at Sunrock's Kittrell Quarry served as the USA premier launch event of Terex's AggreSand system. This system differentiates itself from its competition by combining aggregate washing and screening with sand processing on a modular chassis. The Terex event also included a tour of Butner's Matec Water Management Plant that was installed earlier



*Attendees learning about the Terex AggreSand system*

in 2013. Terex Washing Systems works with Matec, a leading company worldwide that provides waste water purification and filtration plant solutions.

Sunrock would like to especially thank Powerscreen Mid-Atlantic and its owner, Andrew Coney, for the opportunity to host Terex Washing Systems' attendees at two of our facilities. We appreciate the relationship we have developed and look forward to continuing it in the future.





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# SUNROCK AND THE RAILROAD: QUALITY ON-TRACK

*Kenton Richardson, Market Manager Rail & Industrial Products*

Earlier this year Norfolk Southern Corporation renewed a long term arrangement with Carolina Sunrock to use the Butner Quarry's railroad ballast for the maintenance of Norfolk Southern's rail network. Norfolk Southern, one of seven Class I railroads in North America, owns and operates over 20,000 miles of track in the eastern part of the United States and lays down 3-4 million tons of ballast along this entire network annually. Norfolk Southern is very particular about the ballast they select for their tracks, and they only pull material from about a dozen sources for their needs. Once a train pulls into Sunrock's Butner Quarry, the quality and effectiveness with which rail cars are loaded is most impressive. Through an efficient flood-loading



*Norfolk Southern moving rail cars filled with Butner trap rock.*

system bolstered by wheel-loaders, a 60-car unit train can be loaded in 2.5 to 3 hours. In an operation without a flood-loading system loading a 60-car unit train would take one to two days.



*Sunrock's flood-loading system allows for 60 Herzog rail cars (100 tons each) to be loaded and moved out by Norfolk Southern in 2.5 to 3 hours.*

Railroad engineers favor the high-quality trap rock material in Butner due to the superior physical properties of the stone. Butner is the only trap rock quarry between Manassas, Virginia and the Gulf of Mexico. Because this material is extremely hard and durable it is a preferred type of aggregate in the railroad industry.

In addition to the relationship with Norfolk Southern, Sunrock also supplies aggregate material to other railroads. Similar to Norfolk Southern, CSX Transportation is a Class I railroad that operates approximately 21,000 miles of track in the eastern US and Canada. CSX began purchasing truck delivered material from Butner in 2012 for local track maintenance and continues to utilize Sunrock's reliable service for their track ballast and asphalt needs. CSX has a rail line adjacent to Sunrock's Kittrell Quarry which will eventually provide rail service once the infrastructure is put in place.

Railroads provide an efficient method of transporting aggregates throughout the country. Current and future rail service in each of Sunrock's quarries will continue to be a valuable asset for supplying material to railroads, shipping material long distances to construction projects, and supplying material for industrial purposes.

## Contributor List:

- Allen Hedgepeth
- Cullen Ports
- Chris Petrone
- Greg Johnson
- Joanne Arena
- Jim Malone
- John Barrett
- John Tankard
- Katherine Pfohl
- Katrina Marvin
- Kenton Richardson
- Leigh Dennis
- Mike Tingen
- Sherry Lloyd
- Tony Sample
- Zach Satterwhite



# WRAL SYNTHETIC MULTIPURPOSE FIELDS

Greg Johnson, Market Manager



Ballard Construction is nearing completion of the newest synthetic multipurpose fields in the Triangle area. The upgrade from grass fields to synthetic fields was made to accommodate more play, provide a state-of-the-art soccer center, and reduce maintenance cost. Ballard Construction is a fourth generation family owned general contractor that specializes in designing and installing all types of athletic fields on the East Coast.

The Cary based general contractor was able to save the owners money by utilizing its own work force to turnkey the project. This eliminated the

need for subcontractors for a majority of the project. Sunrock supplied approximately 6,000 tons of #78 stone that was placed under the field to ensure proper drainage. This was in addition to the 100 cubic yards of concrete supplied for curb and sidewalk. The \$1.16 million dollar project is located on Perry Creek Road in North Raleigh and is scheduled to be completed in time for the fall soccer season.



# ADVANCED AUTO PARTS

Cullen Ports, Market Manager

Downtown Oxford is getting an Advanced Auto Parts store courtesy of WIMCO General Contractors located in Washington, NC. The Advanced Auto Parts store is located on Highway 15 in downtown Oxford. It is across the road from the Walgreens and a short distance from Auto Zone. The auto parts industry firmly believes that more auto parts stores in the same area actually drive business and increase revenue for all the auto parts stores in that location.

Carolina Sunrock is proud to be WIMCO's concrete supplier of choice on the job. Not only is Carolina Sunrock providing the slab on grade concrete along with the curb and gutter, Sunrock is also providing stone on the job thanks in part to The Civil Group. WIMCO is a professionally run organization whose employees are dedicated to building a product that will last a lifetime. This dedication starts in the office with WIMCO's owner and management team and runs all the way through the company. Partnerships such as these do not come along every day. Carolina Sunrock is pleased to be partnering with companies such as WIMCO who take pride in their work and invest their efforts into making sure the job is done right the first time.



We are thankful to be a part of the economic development taking place in downtown Oxford. The Advanced Auto Parts store is scheduled to open its doors to the public in early November.



## TRADITIONS AT HERITAGE

*Chris Petrone, Market Manager*



Pinnacle Contracting Service is a turnkey concrete finisher based out of Greensboro, North Carolina. Pinnacle specializes in residential concrete pours ranging from footers to slabs and driveways. With the residential market picking up in the Triangle, Pinnacle has positioned itself very well in the market.

Pinnacle is working on several large neighborhoods for a few exclusive home builders. The Traditions at Heritage is an upcoming neighborhood that Pinnacle is pouring concrete in for MI Homes. The new neighborhood is located in Wake Forest just down the street from Carolina Sunrock's North Raleigh Facility.

## UNC HEALTHCARE'S HILLSBOROUGH CAMPUS

*Allen Hedgepeth, Market Manager Commercial Concrete*



Carolina Sunrock has teamed up with four of its customers to help Skanska USA construct the second phase at UNC Healthcare's Hillsborough Campus. This campus is expected to be completed by 2015 at a cost of \$200 million and is anticipated to employ approximately 500 people.

Once completed the Hillsborough Campus will consist of fifty acute care beds, an 18-bed intensive care unit, six operating rooms, two procedure rooms, an emergency department, and an outpatient medical and surgical specialty services unit including urgent care, imaging, and oncology.



Carolina Sunrock supplied 4,700 yards of concrete to Honducom for slab on metal decks and 8,000 yards of structural concrete to Southern Pan Services. Ruston Paving used 9,000 tons of Sunrock's asphalt to pave the parking lots and CPH Concrete used 500 yards of concrete for sidewalks and curb and gutter.





## CONTRACTING DIVISION

John Barrett, General Manager Contracting Division

As the second year in the Contracting Division wraps up, we look back on an array of successes, growth, changes, and challenges. Contracting was successful in maintaining its foothold in the NCDOT resurfacing market this year and we were able to increase our resurfacing contract volume over 2012. On the grading side, the group increased its presence in the Triangle market performing subdivision work, new road construction, and commercial site development.

With all the new work taking place, the contracting team underwent some internal growth and changes. Margaret Smith and Christy Ferrell joined the group in the office this year just as Stephanie Morgan was transferring back to the Corporate Office to take on new responsibilities. Stephanie helped us get set up and running from the beginning and she will be missed. Margaret and Christy handle all the office activities and keep things running smoothly. In 2013 Randy Talley and Mike Granson joined Blake Horning as Estimators/Project Managers handling all the contract work and new estimates.

General Superintendent Trey Clement headed up the grading side of the group this year and has kept about eight jobs running at the same time with six crews most of the season. Some of the more notable projects have been Marvino Lane, the Apex Administration building, the Green Level Road Realignment, and the Duke Faculty Club. Marvino Lane is a new road extension for the City of Raleigh connecting to Highway 70. Marcus Ingram and his crew built the new road over an existing pond using about 3,000 ton of rip rap to floor in the road base and 20,000 cubic yards of offsite borrow material to construct the road fill. Marvino was completed by October 1, 2013. The Apex Administration Building project included grading for

three new buildings, two parking lots, and widening along Highway 55. David Dodds started this work in January 2013 and should complete it in the spring of 2014. We are constructing a new road at Green Level Road in Cary. After the new road is curbed, paved, and striped we will place traffic in the new pattern and demolish the existing roadway.

The Contracting Division also took on a new project for local builder Romeo Guest in Durham at the Duke Faculty Club. This site involves the demolition of existing buildings



and swimming pools, clearing, grading, new water, sewer, storm drain, curb stone, and paving. This project should keep us busy through the winter with a Memorial Day 2014 deadline. Rounding out the Grading Foremen are Preston Laney, Al Taylor, and Tim Cash. Preston, Al, and Tim have kept busy with various other grading projects throughout the season.

The Contracting Group was fortunate enough to win six NCDOT resurfacing contracts this year in Alamance, Orange, Person, and Durham Counties. Billy Pope and Greg Reaves were joined this year by Asphalt Paving Foremen Boyd Chambers and Curtis Stalling to work on these projects. After losing half of June and July to rain, these teams have been working night and day, six to seven days a week to meet contract completion dates. Danny Irvin and his group placed over 200,000 tons of hot mix asphalt on these contracts in 2013.

With the end of the 2013 season, the Contracting Division continues to build Carolina Sunrock's contracting brand recognition through quality work and relationship building. We look forward to a busy and profitable 2014.





## BUTNER QUARRY PLANT UPGRADE

John Tankard, Vice President Operations



If you have been in the Butner Quarry within the past several months, you may have noticed a lot of activity within the plant as we worked to install a new sand processing and fines recovery system. The new system came online in July.

Our reasons for installing this system were two-fold. The first was to increase our capacity to produce high quality manufactured sands. The Butner Quarry provides the majority of the sand used in our downstream products including asphalt and concrete. We evaluated several sand processing systems ultimately deciding on a Kisa Bucketwheel and an additional Telsmith Wash Screen. Kisa is a German company that specializes in sand processing and dewatering equipment. The Kisa Bucketwheel offered the greatest production capacity while maintaining product consistency and operating with a very low energy requirement.

Secondly, we wanted to increase the efficiency of how we handled our waste slurry stream. During the process of crushing, sizing, and washing aggregates very small rock particles are produced that must be removed from our finished products. A great deal of water is used to accomplish this task and the result is slurry that is typically discharged into settling ponds for handling and disposal. This process is widely used throughout the aggregate industry. In an effort to improve our efficiency and the overall process, several years ago we began to investigate new technologies. We decided to pursue the plate and frame press technology to accomplish our goals. This

technology is new to the aggregate industry but has been widely used in marble quarries, precious metals mining, municipality waste treatment, and surprisingly, wine making.

The Matec system that was installed in the plant was manufactured in Italy and includes a chemical dosing system to aid in the separation of the rock particles from the water stream, a 130,000 gallon vertical thickening tank, a 70,000 gallon clean water tank, and the workhorse of the system, a 1500mm x 2000mm plate and frame filter press. The filter press uses a very high pressure pump to squeeze the slurry into cakes that can be handled easily. The system is capable of processing up to 8,000 gallons per minute of slurry, separating the fine particles and delivering clean water back into the plant. The result is a much cleaner operating environment within the quarry and improved production capabilities from the plant.

A tremendous amount of planning and hard work went into the design and installation of these systems. Sunrock personnel were instrumental in this process along with our vendor partners including Powerscreen Mid-Atlantic, Phoenix Processing, Olive Hill Welding, Telsmith, Steelmaster Buildings and Xylem Inc.

Thanks to all for your efforts and congratulations on a job well done!



Joanne Arena, Director Human Resources

Thank you to all those who attended and assisted in making Family Day 2013 another successful event! We had a great turnout and received wonderful feedback that everyone had a nice time. Like last year, we held our Family Day Softball Tournament. The Gray Team (Aggregate and Sales) are the reigning champions this year who took home the trophy. In addition to softball there was plenty of fun and Bruster's make your own

cream to go around. We held our first horseshoes competition as well as Sunrock Bingo and trivia games. The kids played on the "Bouncy Fire Dog," got their faces painted, and took home fun, colorful balloon art. New this year for both kids and adults was an opportunity to go fishing. Make sure you look for the pictures of the ones that got away.

## **Congratulations to the gray team softball champions, horseshoes winners, raffle prize, and trivia prize winners!**

### **Special thanks to our employees:**

- John Tankard, Mike Berry, Manny Tejano, Sherry Lloyd for working with our sponsors
- Susan McFarlin for designing the graphics on the softball t-shirts
- James Crews, Pete Warren, and Kevin Sasser for officiating the softball tournament
- Manny Tejano, Kara Hunnicutt, Eddie Ellis for coordinating the softball tournament
- Kenton Richardson for singing the National Anthem to kick off the softball game
- Tim Kopec for coordinating the horseshoes tournament
- Sherry Lloyd, Robin Johnson, Manny Tejano, Katrina Marvin and Angel Constant for their assistance in helping to coordinate Family Day 2013

### **Special thanks to our Family Day host and vendors:**

- Camp Oak Hill and Retreat Center
- Your Way Photography
- WhittRoc Productions, DJ
- Ragland Productions
- Clyde Cooper's BBQ
- Bruster's Ice Cream
- Think Promotional Group

### **Special thanks to our corporate vendors for their sponsorship and donations:**

- Gregory Poole
- Titan (Roanoke Cement)
- WR Grace
- Colony Tires
- Holcim
- Priority Tire
- NWN
- CDW
- Caliber Technologies
- Digital Services Inc.
- Separation Technologies
- Enterprise
- ProDrivers
- Express Employment Professionals



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## FIRST WESTERN STAR TWIN STEER MIXER IN THE U.S.

*Mike Tingen, Manager Concrete Operations*

More than a decade ago, Sunrock began searching for a better concrete mixer truck which ultimately led us to field the first twin steer mixers in the United States. This year the search began anew and Sunrock again looked to the design of the twin steer for greater stability, load capacity, and safety. Western Star, a company known for its vocational, heavy-duty trucks, was selected to build six units after demonstrating some of their existing products in Canada.

Long before the first truck was completely assembled the RMC Excellence Team outlined the criteria for who would operate the newest additions to our fleet. First, the driver would need to have an established record of efficient production as this allowed for the greatest utilization of the asset. Nearly as important, the driver needed to have a reputation for superb cleanliness; after all, the new units would be visually distinctive and operate in urban markets. Of course, the final and most important element for consideration was the employee's safety record.

Having outlined the requirements our first choice was unanimous: Bobby Terry. During the selected time period, Bobby had the highest total of delivered yards which was 500 yards more than the company average. He also had 50 more trips than the company average and was 28% more efficient in yards per hour. Bobby's consistently

clean mixer and perfect safety record completed the remaining requirements.

For those familiar with the twin steer design, the new trucks may look very similar to existing units but there are many improvements beneath the surface. The Western Star trucks feature more fuel-efficient engines and advanced emission controls to meet the latest environmental standards. The front suspension was improved to reduce tire wear, and an air suspension was chosen for the rear. The rear suspension also adds air to the lowest side improving stability and ride quality. Continental Mixers designed and equipped the units with an ultra-light mixer package which allows us to carry a full ten yard load legally on nearly all roads. For the drivers, the most noticeable change is in the cab design. Not only is the cab more spacious, quiet, and comfortable, it offers much greater visibility than other trucks of similar design.

Piedmont Truck Center, our local Western Star dealer, catered a luncheon at our Butner facility for the unveiling of our first truck which is also the first Western Star twin steer mixer produced in the United States. The RMC Excellence Team would especially like to thank the leadership team from Piedmont Truck Center for putting the event together and joining us for the unveiling.



Unveiling of our newest mixer-July 1, 2013-Bobby Terry  
(first recipient)



## SUNROCK'S MIRACLE LEAGUE THEMED MIXER TRUCK

*John Tankard, Vice President Operations*

Carolina Sunrock is proud to announce its partnership with the Miracle League of Franklin County on the design of a special concrete mixer truck. Our new Western Star twin steer mixer will include graphics depicting the Miracle League logo and colors in an effort to advance the recognition of this meaningful organization.

The Miracle League is a baseball league for children with physical, cognitive, and/or emotional disabilities. The association operates over 250 Miracle League organizations worldwide. Locally, the Miracle League of Franklin County is constructing a new facility in Youngsville that will include a t-ball sized baseball field with a rubberized turf surface to accommodate children with special needs, an all-inclusive wheel chair accessible playground, a 1,600 square feet field house, and a 0.8 mile walking trail.



**Be on the lookout for Sunrock's new truck as you travel around the Triangle!**

## SUNROCK'S HOLIDAY BBQ

*Joanne Arena, Director Human Resources and Sherry Lloyd, Manager Executive Office*

Last December Carolina Sunrock held its 25<sup>th</sup> annual Holiday BBQ. The event was held on Friday, December 7, 2012 at the Butner Quarry's maintenance shop. A great lunch was provided by Clyde Cooper's Barbecue. Chicken and BBQ were served with all the trimmings, and employees and guests indulged in banana pudding and Christmas cake for dessert. We served around 500 people which included vendors, customers, local government officials, community members, Sunrock employees and more.

Special thanks to the following employees for their efforts in making the BBQ a wonderful event.

- Sherry Lloyd, Robin Johnson, Manny Tejano, and Jim Malone for planning and coordinating
- Susan McFarlin, LaTonya Wade, Donna Teasley, Helen Briggs, and Kara Hunnicutt for staffing the meet and greet table
- The Maintenance Shop employees for their help in cleaning the shop and setting up tables and chairs which were provided by For Your Occasion Party Rentals





# BOBBY TERRY - CRMCA'S DRIVER OF THE YEAR

*Mike Tingen, Manager Concrete Operations*



On November 13<sup>th</sup> at The Carolinas Ready Mix Concrete Association's Fall Conference, Bobby Terry was honored as the 2013 Safe Driver of the Year. He is the 4<sup>th</sup> Sunrock Driver to earn this award since its inception in 2006. Past winners include Keith Williams, James Crews, and Eddie Ellis.

first recipient, he was also included in the final inspection process, where he provided valuable insight into how the truck controls were installed.

It takes more than a good truck to be as productive as Bobby is year after year. Bobby is a very hard working and dedicated individual. He will come in early and stay late, work weekend after weekend, and volunteer for special tasks or tough jobs. Bobby also knows the best way to be fast is to avoid mistakes such as over-slumping a load, forgetting fiber or dye, or taking the wrong route to a job which can waste valuable time. Bobby strives to get it right the first time even if it takes a little more time to do so.

There are many reasons to praise Bobby, and one of the best is his attitude and professionalism. Any mixer driver can tell you about early mornings, late nights, long days in the hot summer sun, and frigid trips to the slump pad in the winter. It's just part of the business. Through it all, Bobby maintains a professional attitude and a smile making him a favorite among many of our customers. One such customer wrote a letter in favor of Bobby's nomination, and in that letter he noted that as long as he has worked with Bobby "I've never heard the man complain." Bobby's actions prove that while we cannot always control the situation, we can always control our response.

Having Bobby on the Ready Mix Concrete Delivery Team has been a great pleasure and we are delighted that he has received this prestigious award.

Bobby joined Sunrock in 2007 as a mixer driver and is a certified Concrete Delivery Professional with the National Ready Mixed Concrete Association. Year after year, he places at or near the top of nearly every production category including: Total yards hauled, total trips hauled, yards per hour, and round trip time. He does so without compromising product integrity or his perfect safety record of no accidents, no injuries, and no safety violations.

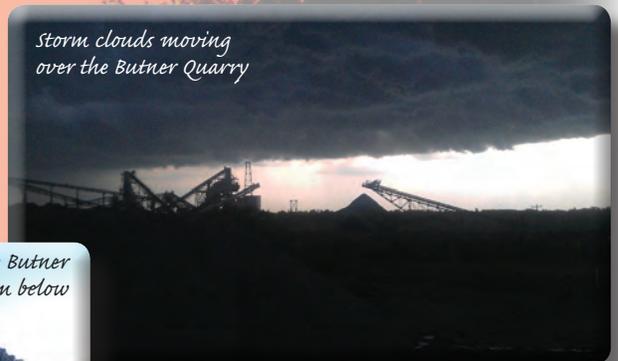
To reach Bobby's level of production one must have consistent reliable equipment. Bobby keeps his assigned truck in service and on the road by closely inspecting it before each shift and taking care of it throughout the workday. By keeping his mixer clean at all times, Bobby never misses a load of concrete in order to clean his truck, further helping him become a yardage leader again and again. When Sunrock decided to purchase the Western Star Twin-Steer Mixer, not only was Bobby chosen as the

## WONDERS AND BEAUTY OF NATURE

*Pictures Provided by Leigh Dennis*



*The morning sun rising over the Butner Quarry*



*Storm clouds moving over the Butner Quarry*



*Side view of the Butner Quarry from below*



# SUNROCK FAMILY MEMBER ACKNOWLEDGEMENT

Joanne Arena, Director Human Resources



Congratulations to Daniel Hunnicutt for winning this year's Camp Oak Hill's Free Week of Camp. Camp Oak Hill once again graciously offered a free week of camp to one of Sunrock's employee's children. Camp Oak Hill is a co-ed Christian summer camp for kids ages 7-17 and is located in Northern Granville County. Daniel's mother is Kara Hunnicutt who is our Manager Customer and Transportation Services.

## RECIPE

### Quick and easy Pumpkin Pie

By, Tony Sample, Manager Environmental Compliance

#### Ingredients:

- 2 ½ Cups cold skim milk
- (2) 1.5 oz. packages instant sugar-free vanilla pudding mix (or French Vanilla)
- 15 oz. can of solid-pack pumpkin
- 1 teaspoon ground Cinnamon
- ½ teaspoon ground ginger
- ¼ teaspoon ground cloves
- 1 graham cracker crust

Combine milk and pudding mix, beat for 1 minute. Add pumpkin and spices, beat 1 more minute. Pour in pie crust and freeze. Add Cool Whip if desired.

**Diabetic approved!**

## TIPS FROM THE IT DEPARTMENT

Jim Malone, IT Support Engineer

A few keyboard shortcuts  
that might make your  
daily work easier

Alt + F	File menu options in current program
Alt + E	Edit options in current program
F1	Universal Help in almost every Windows program
Ctrl + A	Select all text
Ctrl + F	Open find window for current document or window
Ctrl + X	Cut selected item
Shift + Del	Cut selected item
Ctrl + C	Copy selected item
Ctrl + V	Paste
Ctrl + P	Print the current page or document
Home	Goes to beginning of current line
Ctrl + Home	Goes to beginning of document
End	Goes to end of current line
Ctrl + End	Goes to end of document
Shift + Home	Highlights from current position to beginning of line
Shift + End	Highlights from current position to end of line
Ctrl + Left arrow	Moves one word at a time to the left
Ctrl + Right arrow	Moves one word at a time to the right



## 2013 Conferences Attended

- \* On January 16, 2013, Tony Sample, Manager Environmental Compliance attended the **NC Aggregates Association Environmental Committee Meeting** held in Greensboro, NC.
- \* On February 4-6, 2013, Gregg Bowler, CFO attended the **AGC Security Bonding Conference** held in Naples, FL.
- \* On February 10-13, 2013, John Barrett, General Manager Contracting Division attended the **NAPA Annual Meeting** held in Scottsdale, AZ.
- \* On March 5-6, 2013, Sara Buchan, Plant Maintenance Administrator attended a **Dossier Training Seminar** held in Charlotte, NC.
- \* On March 6, 2013, Kenton Richardson, Market Manager Rail & Industrial Products attended the **NC Railroad Company, Progress in Motion Conference** held in Raleigh, NC.
- \* On March 13-17, 2013, Gregg Bowler, CFO and John Barrett, General Manager Contracting Division attended the **Carolinas AGC Annual Conference** held in Sanibel Island, FL.
- \* On March 17-20, 2013, Kevin Sasser, Manager Health & Safety attended the **World of Asphalt/AGG1/NSSGA conference** held in San Antonio, TX.
- \* On March 20-21, 2013, Jay Campbell, Plant Manager attended the **NC Mine Safety & Health Conference** held in Asheville, NC.
- \* On March 22, 2013, Gregg Bowler, CFO and Allen Hedgepeth, Market Manager Commercial Concrete attended the **Fundamentals of Construction Contracts** seminar held in Raleigh, NC.
- \* On March 26-28, 2013, Kenton Richardson, Market Manager Rail & Industrial Products attended **SEARS Spring Meeting Conference** held in Charleston, SC.
- \* On April 17, 2013, Tony Sample, Manager Environmental Compliance attended the **NC Aggregates Association Environmental Committee Meeting** held in Greensboro, NC.
- \* On April 26, 2013, Zach Satterwhite, Sales Manager attended the **NC Chamber - Transportation of Infrastructure Conference** held in Durham, NC.
- \* On April 26-27, 2013, Mike Tingen, Manager Concrete Operations, Chris Kibler, Equipment Superintendent, Tim Edwards, Concrete Deliver Professional, and Jay Ellis, Concrete Delivery Professional attended the **CRMCA Annual Mixer Driver Championship** held in Greensboro, NC.
- \* On April 27-30, 2013, Kenton Richardson, Market Manager Rail & Industrial Products attended the **ASLRRA Centennial Connections Convention** held in Atlanta, GA.
- \* On May 14-17, 2013, Elisabeth Pfohl Sasser, Executive Vice President attended the **Archway Risk Control Workshop** held in Phoenix, AZ.
- \* On May 19-21, 2013, Kenton Richardson, Market Manager Rail & Industrial Products attended **RANC Annual Conference** held in Pinehurst, NC.
- \* On June 20-23, 2013, Greg Johnson, Market Manager and Mike Berry, VP Customer & Product Services attended the **CRMCA Summer Convention** held in Hilton Head, SC.
- \* On July 23-26, 2013, Chris James, Financial Controller, attended the **Sage Summit 2013** held at the Gaylord National Resort and Convention Center in National Harbor, MD.

*continued on next page*



- \* On September 7-12, 2013, Elisabeth Pfohl Sasser, Executive Vice President, Kevin Sasser, Manager Health & Safety, Bryan Pfohl, Chairman, Katherine Pfohl, Executive Vice President, and Manny Tejano, Manager IT Engineering Services attended the **Archway Board of Directors Meeting** held in Halifax, Nova Scotia.
- \* On September 10-12, 2013, Kenton Richardson, Market Manager Rail & Industrial Products attended **SEARS Fall Meeting** held in Lake Buena Vista, FL.
- \* On September 29 to October 2, 2013, Kenton Richardson, Market Manager Rail & Industrial Products attended **AREMA Annual Conference** held in Indianapolis, IN.
- \* On September 30 to October 3, 2013, Leigh Dennis, Manager Fleet Services attended **AEMP Fall Symposium** held in Louisville, KY.
- \* On October 9 -11, 2013 Miike Tingen, Manager Concrete Operations and Kara Hunnicutt, Manager Customer and Transportation Services attended **Command Alkon's Customer Training & Technology Conference** in Las Vegas, NV.
- \* On October 22-27, 2013, Gregg Bowler, CFO attended **AGC/CFMA Annual Conference** held in Las Vegas, NV.

## 2013 ANNIVERSARY MILESTONES

Special recognition to those employees who achieved milestone years of service and dedication to Carolina Sunrock!

### 15 YEARS

Keith Williams	Concrete Delivery Professional	North Raleigh	January 20
Jose Govea	Pit Loader Operator	Butner	June 9
Vasyl Shymonyak	Manager Quality Control	Durham	August 24
Chris Kibler	Equipment Superintendent	Butner	October 30

### 10 YEARS

Maurice Holland	Concrete Delivery Professional	RDU	March 31
Gerald Hobgood	Lead Electrician	Butner	May 5
Henry Hogan	Concrete Delivery Professional	North Raleigh	May 5
William Manson	Concrete Delivery Professional	North Raleigh	June 16
Bill Jones	Corporate Controller	Corporate	July 16
Bill Capps	Intercompany Hauler	Butner	November 18
David Campbell	Loader Operator	Durham	November 24
Sean Nanney	Inventory Control Specialist	Butner	December 9

### 5 YEARS

Olena Volyanyuk	Accounting Associate	Corporate	August 4
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## CONTACT INFO TO KNOW

### SUNROCK LOCATIONS

#### **Corporate Office**

Carolina Sunrock LLC  
200 Horizon Drive, Suite 100  
Raleigh, NC 27615  
919.747.6400

#### **Operations & Development Center**

PO Box 25  
500 Sunrock Drive  
Butner, NC 27509  
919.575.4502

#### **Butner Quarry**

500 Sunrock Drive  
Butner, NC 27509  
919.575.6010  
Aggregates.Concrete

#### **Durham Facility (MDC)**

1503 Camden Avenue  
Durham, NC 27704  
919.688.6881  
Aggregates.Concrete.Asphalt

#### **Woodsdale Quarry**

5280 Woodsdale Road  
Roxboro, NC 27574  
336.599.4147  
Aggregates

#### **North Raleigh Facility**

5043 Unicon Drive  
Wake Forest, NC 27587  
919.554.0500  
Concrete.Asphalt

#### **Kittrell Quarry**

214 Sunrock Road  
Kittrell, NC 27544  
252.433.4617  
Aggregates.Concrete.Asphalt

#### **RDU Airport Facility**

8620 Barefoot Industrial Drive  
Raleigh, NC 27617  
919.861.1860  
Concrete.Asphalt.Recycling

#### **Zebulon Facility**

Eastern Wake Facility  
1524 Old US 264  
Zebulon, NC 27597  
919.269.2200  
Concrete

#### **Contracting Division**

2116 Camden Avenue  
Durham, NC 27704  
919.956.9900  
Grading and Paving

### BENEFIT PROVIDERS

#### **Health & Vision**

BlueCross BlueShield  
of North Carolina  
PO Box 35  
Durham, NC 27702  
1.877.258.3334  
www.bcbsnc.com

#### **Dental**

Principal Financial Group  
PO Box 10357  
Des Moines, IA 50306-0357  
1.800.247.4695  
www.principal.com

#### **401(k) Plan**

Principal Financial Group  
PO Box 2000  
Mason City, IA 50402  
1.800.547.7754  
www.principal.com

#### **Life, Short Term & Long Term Insurance**

Principal Financial Group  
Attn: Group Life and Disability  
Des Moines, IA 50392  
www.principal.com/groupplh  
1.800.245.1522

**Employee Benefit Website**  
Go to: [www.hcwbenefits.com](http://www.hcwbenefits.com)

[www.thesunrockgroup.com](http://www.thesunrockgroup.com)



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