

Sunrock Concrete Plant Ramps Up Production

Elisabeth Pfohl Sasser, Executive Vice President



Carolina Sunrock has operated a concrete plant since 2005 on an as needed basis at the Kittrell Quarry location on US 1. Thanks to improving economic conditions, Sunrock is now staffing this location with four team members who supply concrete in our community every day. The economic recovery, and its positive effects on

the construction industry, provides opportunities in communities like ours to add jobs and source products closer to where they are consumed. Sunrock President Bryan Pfohl commented that "Sunrock remains committed to helping grow the communities we are a part of, and we look forward to adding to our team over time."



WE ARE THE PEOPLE. WHO MAKE THE PRODUCTS. THAT BUILD YOUR WORLD.®



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Contributor List:

Allen Hedgepeth
Brent LaChance
Cullen Ports
Chris Petrone
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Greg Johnson
Joanne Arena
Kim Pulliam
Randy Talley

Special Thanks to Leigh Dennis for the pictures of the Butner Plant Quarry in our mid-year edition this past summer.

Cooler Weather Means the End of a Successful NCDOT Construction Season

Randy Talley, Sr. Project Manager/Estimator

Since the beginning of March the Contracting Division has completed several NCDOT contracts. Below is a list of projects that were completed or in progress:

- **Orange Co. I-85 Resurfacing**
- **Caswell Co. NC 62 Resurfacing**
- **Wake Co. US-401 Resurfacing**
- **Granville Co. US-15 Concrete Slab Repair and Paving**
- **Alamance Co. NC 49/119 Intersection Improvements**
- **Orange Co. NC 86 Widening from I-40 to US-70**
- **Granville Co. NC 96 Resurfacing**
- **Wake Co. Setup and Pave**
- **Wake Co. Guy Rd and Wake Forest Rd Improvements**

Orange Co. I-85 Resurfacing: The project consisted of milling the existing travel lanes and resurfacing with 24,260 tons of asphalt surface mix. Contracting was also tasked with fog sealing 106,631 SY of existing paved shoulders. The project was 7.5 miles in length, both north and south bound lanes, starting at the Durham-Orange County Line and ending south of exit 164 in Hillsborough, NC. Contracting received special recognition from the Division Maintenance Engineer for the construction of the longitudinal joints in I-85. The Engineer said they were the best he has seen in the state. Credit goes to the asphalt crew of Richard and Wayne Lee for a job well done!



Wake Co. US-401 Resurfacing: The project consisted of milling the existing travel and turning lanes and resurfacing with 32,861 tons of asphalt surface course. The project started at Capital Boulevard and extended 4.65 miles to Mitchell Mill Road. Due to the high volume of traffic flow on this particular section of roadway, all of the work had to be performed at night between the hours of 9 pm and 6 am. Carolina Sunrock was recognized at the onset for its traffic control operation through the work zone by the NCDOT State Traffic Management Engineer. Sunrock was given credit by the NCDOT Engineer in that after traveling through the project 2 to 3 times a day, 7 days a week, the engineer had not experienced any traffic problems. The work is progressing very well and the traffic mobility is excellent. Good work to the team on this job!

Granville Co. US-15 Concrete Slab Repair: The project consisted of repairing the 87 year old underlying concrete roadway and resurfacing with 40,343 tons of asphalt surface course. One specific unknown about this project was the amount of concrete slab repair that would be needed. After the existing asphalt surface course was milled off, NCDOT representatives performed their inspection and identified further areas for repair. Although additional repairs were needed, the diligent efforts of George "Bud" Elliott, Project Superintendent, and his crews ensured that the project was completed on time.



Granville Co. NC 96 Resurfacing: The project consisted of resurfacing 10 miles of NC 96, Antioch Road, and Sam Moss Hayes Road near Oxford, NC and 29th and "D" Street in Butner, NC with 27,949 tons of asphalt surface course. Through the extraordinary efforts by the asphalt crews of Greg Reaves and Wayne Lee, 23,023 tons of asphalt surface course material was placed in a 23 day period. Expected completion date for this project is November 26th, 2014.

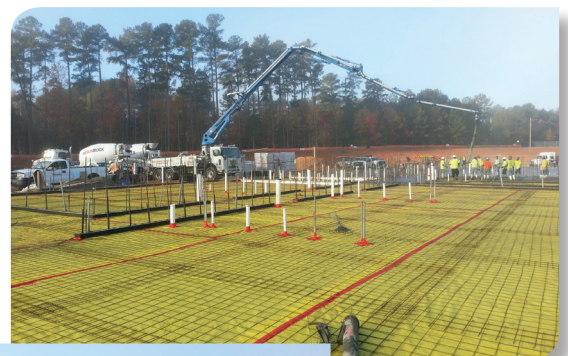
In addition, contracting is gearing up for another successful construction season next year with the award of two NCDOT projects scheduled to start in March 2015 and one municipal project that will carry over into 2015:

- Orange Co. NC 57/157 Resurfacing – 22,047 tons of asphalt surface course, 111,407 SY of asphalt surface treatment
- Franklin, Wake Co. US-401 Resurfacing – 25,115 tons of asphalt surface course
- Town of Morrisville, FY15 Street Maintenance Project -10,806 tons of asphalt surface course

Abbotts Creek Elementary School

Allen Hedgepeth, Market Manager Commercial Concrete

Abbotts Creek Elementary School is a three story facility being constructed on 12.5 acres of land located off of Durant Road in North Raleigh. The project has a budget of \$23,326,114 and contains 103,806 square feet of space. The school will open in 2015 and house 514 students during its first year. Barnhill Contracting is the General Contractor on this project. Central Concrete of NC is the concrete contractor on the project and Carolina Sunrock is supplying Central with 3,500 yards of concrete and 2,000 tons of aggregate on this project.





Lowes Home Improvement

Chris Petrone, Market Manager

Asphalt Services on Demand ("ASD") is a paving contractor that has picked up several projects throughout the year in the Raleigh/Durham market. Carolina Sunrock has worked closely with ASD in providing them with their aggregate and asphalt for projects in our market. The Lowes Home Improvement project, located on Capital Boulevard in Raleigh, was a great project for ASD and Carolina Sunrock. Carolina Sunrock provided the asphalt for this job from its North Raleigh Plant. The General Contractor for Lowes was Kleenco Construction. Kleenco was very impressed with the finished product as well as the service they received from ASD. Carolina Sunrock looks forward in continuing to build a great relationship with ASD.



A Lifetime of Fitness

Cullen Ports, Market Manager



If you have driven down Falls of the Neuse from I-540 heading towards downtown Raleigh, you have passed the old driving range located on the west side of Falls of the Neuse. The property was zoned into the Falls Lake water shed, which would make development a difficult task. John R. McAdams, the project's civil engineer, devised a plan for its client and took it to the City of Raleigh for approval. After many deliberations the project was approved, and Lifetime Fitness purchased 26 acres for the construction of the mega gym.

The grading contractor of choice was Jimmy Lewis & Sons out of Roxboro, NC. Jimmy Lewis & Sons purchased recycled ABC from

Carolina Sunrock for the stone base below the asphalt. Hemma Concrete out of Georgia was the turn-key contractor selected to perform the concrete work on the building. Carolina Sunrock supplied Hemma Concrete with recycled ABC for the building pad and concrete for the building.

Satterfield Paving was the chosen paving contractor to handle the large asphalt parking lot and the turn lane associated with the road widening. Satterfield Paving selected Carolina Sunrock as their trusted source for the hot mix asphalt on this job.

This project was made possible due to the involvement of several key players on this project. We would like to thank John R. McAdams, Lifetime Fitness, Jimmy Lewis & Sons, Hemma Concrete, and Satterfield Paving for their business and efforts in building a fitness center that will benefit the community.

Sunrock Helping Durham Grow With New Fire Station

Greg Johnson, Market Manager

Carolina Sunrock is very proud to work with Morlando Construction and The City of Durham on the new Fire Station #9. This project relocates the existing Fire Station #9 from E. Club Boulevard to the corner of Midland Terrace and Camden Avenue. This single story, three-bay building will be the new City of Durham prototype fire station. The fire fighters and all of the apparatus from the current Station #9 will relocate to the new location. The station will include separate accommodations for eight fire fighters per shift, a fitness room, captain's offices, dining room, kitchen, covered portico/patio, and other support facilities. When the project is complete, Greensboro based Morlando Construction will have purchased over 600 yards of concrete and approximately 1,000 tons of stone from Carolina Sunrock. The completion date for the new fire station is January 2015.





Family Day 2014

Joanne Arena, Director Human Resources

Thanks to all those who attended and assisted in making Family Day 2014 another successful event! This year, Family Day had a Fall Theme with pumpkins and haystacks and was held at the Butner Athletic Park next to the Butner Quarry. We are very pleased that we had a great turnout and received wonderful feedback that everyone had a good time. As in the past, we held our

Family Day Softball Tournament. The Red Team (Contracting and Sales) are the 2014 champions and took home the trophy. Congratulations to the Red Team Softball Champions!

In addition to softball there was plenty of fun and laughs to go around. The children played on the dolphin ocean combo inflatable, had their face painted,

and were entertained by a magic show and balloon art designs performed by Joy the Clown. The DJ played music and held interactive games for the children as well as led the bingo games for all those eager at another chance to win a prize. As always, Cooper's BBQ and Bruster's Real Ice-cream provided a great tasting lunch along with two sheet cakes in celebration of Sunrock's 65th Anniversary.

Congratulations to the Door Prize Winners:

- DayLee Ramsey – 50" TV
- Brandon Mann – "Guess how many M&M's"
- Gerald Sandlin - \$50 Visa Certificate
- Marlena Rupprecht - \$50 Visa Certificate
- Blake Horning – Pulsar Wrist Watch
- George Vernon – Guess Wrist Watch
- Mark Lewis - \$50 Walmart Gift Certificate
- LaTonya Wade - \$75 Massage Envy Gift Certificate
- Taras Fitel - \$100 Dick's Sporting Goods Gift Certificate
- Phil Frame – ACER 16GB Tablet
- Christy Ferrell – Canon Powershot Camera
- Carlos Cruz – Canon Powershot Camera
- Frank McGhee – Hisense 7" Tablet
- Paul Gallant – Kindle Fire

Special thanks to our employees:

- John Tankard, Leigh Dennis, Sean Nanney, Jim Malone, and Angel Constant for working with our sponsors
- Susan McFarlin for designing the graphics on the softball t-shirts
- James Crews and Pete Warren for officiating the softball tournament
- Kara Hunnicutt and Eddie Ellis for coordinating the softball tournament
- Katrina Marvin, Angel Constant, Kim Pulliam, Jim Malone, Kara Hunnicutt, and Eddie Ellis for their assistance in helping to coordinate the Family Day event
- Katherine Pfohl for leading the Door Prize Raffle

Special thanks to our Family Day vendors:

- Holly Hodges Photography
- Paint Savvy, Face Painting
- Joy the Clown, Magical and Unforgettable Moments
- Mike Langston, DJ
- DeeJays Event Rental LLC
- Clyde Cooper's BBQ
- Bruster's Ice Cream
- Spyglass Promotions, LLC

Special thanks to our company vendors for their sponsorship and donations:

- Piedmont Truck Center
- Titan (Roanoke Cement)
- WR Grace
- Colony Tire and Service
- Kenworth
- Transource
- TSM South
- Dilmar Oil Company
- Fleetpride
- Piedmont Peterbuilt
- NWN
- DigiTel Services Inc.
- ASH Venture LLC
- CDW
- Windstream
- Paper Tiger
- ProDrivers
- Express Employment Professionals



FAMILY DAY







Sunrock's Annual Safety Day

Brent LaChance, Assistant Manager Health and Safety



On Saturday November 15th, Sunrock held its annual Mine Safety and Health Administration ("MSHA") training. This year's Safety Day was slightly different than past meetings in that this meeting consisted of aggregate, contracting, maintenance, heavy equipment/concrete shops, asphalt, concrete, and recycling employees.

The MSHA training that employees received on November 15th is an annual requirement that is enforced by MSHA. Employees

must complete this annual training in order to work in a metal/non-metal surface quarry. Steve Franklin from the NCDOL Mine and Quarry Bureau presented the majority of the safety training topics. Mr. Franklin did an excellent job, ensuring our employees were properly trained on MSHA health and safety standards, accident prevention techniques, spill control and prevention, site specific training requirements, and recent fatal accidents reported by MSHA. Employees in attendance were also introduced to Sunrock's new computer based MSDS management system that will be used in 2015.

It was a successful Safety Day. Attendance was high and Sunrock employees were attentive and eager to learn. This type of safety training is vital to ensure safe and successful daily operations. The Safety Department would like to thank all employees for striving to work safe every day.

Special Thanks to Our 2014 Summer Interns

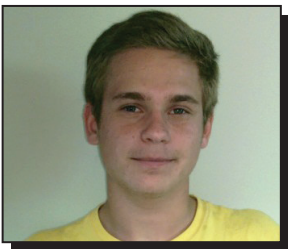
Kim Pulliam, Human Resources Administrator



Andrew Buchanan
The Citadel
2nd year - Business Administration
Plays on the Citadel Ice Hockey Team
Actively volunteers at Habitat for Humanity



Eric Trefzger
East Carolina University
2nd year - Construction Management
Hobbies include playing sports and X-Box.
Would like to be a project manager for a construction company.



Peter Maierhofer
East Carolina University
2nd year - Engineering
Enjoys spending time with friends.
Would like to use the skills he learned at Sunrock to advance his degree.



Justin Vance
North Carolina State University
3rd year - Business Administration
Hobbies include playing video games and live streaming to Twitch TV.
Would like to pursue a career in video editing



Tyler Tankard
Appalachian State University
2nd year - Pre Professional Exercise Science
Hobbies include spending time with friends and going on beach trips.
Hopes to become a physician's assistant upon graduation



2014 Conferences Attended

- * On January 15, Tony Sample, Manager Environmental Compliance, attended the **NCAA Environmental Committee Meeting** in Greensboro, North Carolina
- * On January 30 – February 1, Matt Burgess, Corporate Controller, attended the **Carolinas AGC Annual Conference** in Boca Raton, Florida
- * On February 17-20, Brent LaChance, Assistant Manager Health and Safety, attended **ACRI Seminar** in Las Vegas, Nevada
- * On March 3-8, Bryan Pfohl, Chairman, Katherine Pfohl, Executive VP, Gregg Bowler, CFO, John Tankard, VP Operations, John Barrett, General Manager Contracting, Manny Tejano, Manager IT Engineering Services, Lee Preddy, Plant Manager Butner Quarry, Jay Campbell, Plant Manager Kittrell Quarry, Tim Kopec, Manager Asphalt Operations, Zach Satterwhite, Sales Manager, Dave Eckler, Manager Asphalt Maintenance, Wes Everly, Plant Manager Woodsdale Quarry, Greg Kraemer, Manager Special Projects, and Leigh Dennis, Manager Fleet Services, attended the **CONEXPO Conference** in Las Vegas, Nevada.
- * On March 5-6, Joanne Arena, Director Human Resources, attended **CAI's Annual Human Resources Management Conference** in Raleigh, North Carolina
- * On March 26, Elisabeth Pfohl Sasser, Executive VP attended the **Transportation and Infrastructure Summit Conference** in Durham, North Carolina
- * On April 16, Tony Sample, Manager Environmental Compliance attended the **NCAA Environmental Committee Meeting** in Greensboro, North Carolina
- * On May 14-16, Diane Rupprecht, Staff Counsel, attended the **Archway Risk Control Workshop** in Baltimore, Maryland
- * On June 7-9, Matt Burgess, Corporate Controller, attended the **CFMA Annual Conference** in Las Vegas, Nevada
- * On June 21-25, Gregg Bowler, CFO, attended the **CRMCA Annual Convention** in Kiawah, South Carolina
- * On June 25-27, John Tankard, VP Operations, attended the **NCAA Annual Conference** in Charleston, South Carolina
- * On August 7-10, Zach Satterwhite, Sales Manager and Allen Hedgepeth, Market Manager Commercial Concrete, attended the **ABC Carolinas Construction Conference** in Charleston, South Carolina
- * On August 14-15, Joanne Arena, Director Human Resources, attended **CAI's Benefits and Compensation Seminar** in Raleigh, North Carolina
- * On September 6-10, Elisabeth Pfohl Sasser, Executive VP, attended the **Archway Board of Directors Meeting** in Montreal, Canada
- * On September 20-23, John Tankard, VP Operations and Mike Tingen, Manager Concrete Operations, attended the **NRMCA Annual Conference** in Indianapolis, Indiana
- * On September 24-25, Elisabeth Pfohl Sasser, Executive VP, attended the **NCRR Rail Forum** in Raleigh, North Carolina
- * On November 2-5, Leigh Dennis, Manager Fleet Services, attended the **AEMP Fall Symposium Conference** in Nashville, Tennessee
- * On November 8-11, Gregg Bowler, CFO, attended the **IRMI/CFMA Conference** in Nashville, Tennessee
- * On November 9-14, Eddie Ellis, Manager Concrete Production, Matt Paschal, Supervisor Concrete Production, Chris Cain, Manager Concrete Dispatch, Kara Hunnicutt, Manager Aggregate Dispatch, Jim Malone, IT Support Engineer, attended the **Command Alkon Conference** in New Orleans, Louisiana
- * On November 12-13, Bryan Pfohl, Chairman, Gregg Bowler, CFO, John Tankard, VP Operations, Zach Satterwhite, Sales Manager, Mike Tingen, Manager Concrete Operations, attended the **CRMCA Fall Workshop Conference** in Charlotte, North Carolina
- * On November 20-21, Allen Hedgepeth, Market Manager Commercial Concrete, and Matt Burgess, Corporate Controller, attended the **ABC Carolinas Excellence in Construction Awards Banquet** in Charlotte, North Carolina



2014 Anniversary Milestones

Special recognition to those employees who achieved milestone years of service and dedication to Carolina Sunrock!

20 Years			
Ron Schuler	Plant Utility Person Concrete	Butner	March 21, 1994
15 Years			
Mark Lewis	Plant Utility Person	North Raleigh	May 27, 1999
Lee Preddy	Plant Manager Butner Quarry	Butner	June 9, 1999
Vladimir Griniv	Quality Control Technician	RDU	June 28, 1999
Fred Blankenship	Manager Asphalt Production	RDU	August 2, 1999
10 Years			
Ihor Volyanyuk	Quality Control Technician	North Raleigh	February 23, 2004
James Taborn	Equipment Operator	Durham	June 1, 2004
Shawn Briggs	Loader Operator	Butner	July 6, 2004
Raul Carranza	Loader Operator	Butner	October 4, 2004
Jimmy Jones	Scalehouse Operator	Kittrell	October 26, 2004
Paul Budd	Field Mechanic	Butner	November 17, 2004
5 years			
Marvin Ramsey	Stationary Equipment Operator	Butner	February 16, 2009
Sharon Palmer	Corporate Receptionist	Corporate	March 26, 2009
1 year			
Margaret Smith	Office Administrator	BODC	January 14, 2013
Cullen Ports	Market Manager NW Region	BODC	February 4, 2013
Wade Price	Inter-plant Hauler	Butner	February 12, 2013
Dusty Blankenship	Mechanic	Butner	February 12, 2013
Kim Pulliam	HR Administrator	BODC	February 18, 2013
Brent LaChance	Asst Manager Health & Safety	BODC	February 18, 2013
Anthony Burton	Driver – Contracting	Contracting	March 11, 2013
Matt Paschal	Supervisor Concrete Plant	RDU	March 11, 2013
Pablo Garcia	Operator	Contracting	March 18, 2013
Luis Ortez	Concrete Delivery Professional	North Raleigh	March 20, 2014
Timothy Earles	Driver – Contracting	Contracting	March 27, 2013
Ray Lawson	Operator – Contracting	Contracting	April 1, 2013
Richard Lee	Operator – Contracting	Contracting	April 1, 2013
James Long	Driver – Contracting	Contracting	April 1, 2013
Miguel Hargrove	Concrete Delivery Professional	North Raleigh	April 2, 2013
Philip Frame	Concrete Delivery Professional	RDU	April 2, 2013
Ray Berrier	Pit Supervisor	Butner	April 15, 2013
Joseph Russett	Operator – Contracting	Contracting	April 22, 2013
Demetric Daniel	Concrete Delivery Professional	Butner	May 8, 2013
Scott Bridges	Concrete Delivery Professional	RDU	May 14, 2013
Leigh Dennis	Manager Fleet Services	Butner	May 20, 2013
William Feggins	Concrete Delivery Professional	RDU	May 23, 2013
Chuck Hayes	Inter-plant Hauler	Butner	June 3, 2013
Randy Talley	Sr. Project Manager/Estimator	BODC	June 3, 2013
Eric Madden	Haul Truck Driver	Butner	July 1, 2013

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1 year continued

Chris Cornett	Loader Operator	Butner	July 15, 2013
Luis Funes	Operator – Contracting	Contracting	July 17, 2013
Ralph Turrentine	Operator – Contracting	Contracting	July 18, 213
Christy Ferrell	Office Administrator	BODC	July 23, 2013
Tony Griffin	Asst. Plant Manager Butner Quarry	Butner	August 5, 2013
James Kaufman	Lead Mechanic	Butner	August 7, 2013
Timothy Daniel	Operator – Contracting	Contracting	August 7, 2013
Jasper Davis	Operator – Contracting	Contracting	August 26, 2013
Justin Kerkendall	Haul Truck Driver	Butner	September 12, 2013
Volodymyr Orshak	Quality Control Technician	Butner	September 30, 2013
Joe Wimbush	Haul Truck Driver	Butner	October 2, 2013
Wanda Clax	Concrete Delivery Professional	Durham	October 2, 2013
Joe Parrish	Equipment Operator	RDU	October 4, 2013
Chris Pleasants	Supervisor Asphalt Plant	Durham	October 7, 2013
JD Woelk	Mechanic	Butner	October 14, 2013
Linwood Alston	Equipment Operator	Kittrell	October 14, 2013
Derrick Cozart	Concrete Delivery Professional	Durham	December 4, 2013

During 2014 three Carolina Sunrock employees passed away. They will be missed. Our thoughts and prayers go out to their loved ones.

~ In Memory Of ~

Gerald Hobgood – Sr. Electrician
 James Clack – Concrete Delivery Professional
 Terry Durham – Former RDU Concrete Plant Supervisor





CONTACT INFO TO KNOW

SUNROCK LOCATIONS

Corporate Office

Carolina Sunrock LLC
200 Horizon Drive, Suite 100
Raleigh, NC 27615
919.747.6400

Operations & Development Center

PO Box 25
500 Sunrock Drive
Butner, NC 27509
919.575.4502

Butner Quarry

100 Sunrock Drive
Butner, NC 27509
919.575.6010
Aggregates.Concrete

Durham Facility (MDC)

1503 Camden Avenue
Durham, NC 27704
919.688.6881
Aggregates.Concrete.Asphalt

Woodsdale Quarry

5280 Woodsdale Road
Roxboro, NC 27574
336.599.4147
Aggregates

North Raleigh Facility

5043 Unicon Drive
Wake Forest, NC 27587
919.554.0500
Concrete.Asphalt

Kittrell Quarry

214 Sunrock Road
Kittrell, NC 27544
252.433.4617
Aggregates.Concrete.Asphalt

RDU Airport Facility

8620 Barefoot Industrial Drive
Raleigh, NC 27617
919.861.1860
Concrete.Asphalt.Recycling

Zebulon Facility

Eastern Wake Facility
1524 Old US 264
Zebulon, NC 27597
919.269.2200
Concrete

Contracting Division

2116 Camden Avenue
Durham, NC 27704
919.956.9900
Grading and Paving

BENEFIT PROVIDERS

Health & Vision

BlueCross BlueShield
of North Carolina
PO Box 35
Durham, NC 27702
1.877.258.3334
www.bcbsnc.com

Dental

Principal Financial Group
PO Box 10357
Des Moines, IA 50306-0357
1.800.247.4695
www.principal.com

401(k) Plan

Principal Financial Group
PO Box 2000
Mason City, IA 50402
1.800.547.7754
www.principal.com

Life, Short Term & Long Term Insurance

Principal Financial Group
Attn: Group Life and Disability
Des Moines, IA 50392
www.principal.com/groupplh
1.800.245.1522

Employee Benefit Website

Go to: www.hcwbenefits.com

www.thesunrockgroup.com



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